

AMENDMENTS TO THE SPECIFICATION:

Amend the title as follows:

--DEVICE AND METHOD FOR MANUFACTURING RECLOSABLE PACKAGINGS--

Page 15, replace the paragraph beginning on line 23 with the following amended paragraph:

--Immediately below the form shoulder 13 two longitudinal sealing stations [[19]] 20 and [[20]] 21' are arranged, which, as can be seen in the figures 1A-E, each comprise a girder 17, by which means they are attached in the holders 18, which holders 18 are permanent to the holders 83, which, as already mentioned, are adjustably attached to the frame 2. The mutual distance of the longitudinal sealing stations can thus be adjusted with the mutual distance of the belts 82.--

Page 15, replace the paragraph beginning on line 31 and bridging pages 15 and 16 with the following amended paragraph:

--The one longitudinal sealing station [[19]] 20 comprises an upright 21 mounted on a girder 17, on which girder a holder 22 is attached. In the holder 22 pneumatic means that are not further shown are provided, by means of which the sealing head holder 23 attached thereon can be moved in horizontal direction towards the tube 14 and away from it. The sealing head holder 23 holds a longitudinal sealing head 23a, provided with longitudinal sealing surface 23b (figure 2B). The longitudinal sealing surface 23b is positioned to cooperate with flat surface 44, which then serves as counter surface or anvil, immediately adjacent to the

plane S. A vertical plate 24 is attached to the rear side of the holder 22, on which plate a protective cover can be arranged.--

Page 16, replace the paragraph beginning on line 11 with the following amended paragraph:

--The other longitudinal sealing station [[20]] 20' is designed double, and is operative in a direction perpendicular to the direction of the first longitudinal sealing station [[19]] 20. On the cross girder 17 an upright 26 is mounted, on which a horizontal mounting plate 31 is attached. On the other side of the mounting plate 31 a form member 32 is attached, which extends to near the short surface 43 of the tube 14, while leaving play for the web of foil F', and at the corners is provided with seal-rubber seal anvils 34, which are facing sideways, perpendicular to the normal of the flat surface 44 situated on the other short side. The form member 32 is detachable from the plate 31 by means of screw handles 28b, in order to be replaced by a form member having another shape or set-up, to be used with another form tube.--

Page 18, replace the paragraph beginning on line 10 with the following amended paragraph:

--The foil web is unwound from the stock roll 3 in the direction A, and runs upwards [[(F)]] via turn rollers 7, and then horizontally (C) over the roller 5 where the doublesided adhesive tape 57 is added, which originates from stock roll 4 rotating in the direction B. With the adhesive strip 57 attached at the lower

side, the protective sheet 57c still below, the foil web F runs to form shoulder 13, and at that location is transformed into a tube shape corresponding to tube 14.--

Page 19, replace the paragraph beginning on line 8 with the following amended paragraph:

--The tubular shape F' of the foil shown in figure 2B, is secured by operating the longitudinal sealing stations [[19]] 20 and [[20]] 20', so that the longitudinal sealing head 23 in cooperation with the flat surface 44, by heat sealing forms a longitudinal seal between the inner surface of the overlap and the outer surface of the foil area situated beneath it, which foil area forms the edge area of the foil web F onto which the adhesive strip 57 has been arranged. Thus the layer of polypropene is sealed to the layer of polythene here, which seal can be severed when opening the packaging to be made. Note that (figure 2B) the location of the seal is now situated adjacent to the plane S.--